

CERTIFICATE

TTP-PW02-1-0789-0147.21.02

THE CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

Andrzej Malicki Usługi Spawalnicze Spółka Komandytowa

ul. Tęczowa 12, 71-823 Szczecin, Poland

Manufacturing facility: ul. Nehringa 73, 71-836 Szczecin, Poland

has implemented and applies the requirements of the standard

PN-EN ISO 3834-2:2021-09
EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

Date of first certification:	14.06.2021
Place and date of issue:	Katowice, 22.05.2023
Certification expiration date:	13.06.2025
Date of next surveillance audit:	until 13.06.2025, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żelivna 38
40-599 Katowice



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl




Dominik Bartecki
Director of the Certification Centre



AC 214



CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL

2827-CPR-PW01-1-0789-0121.21.02

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Construction product(s): **STRUCTURAL STEEL COMPONENTS
WELDED and BOLTED execution class up to EXC 3**

CE-marking method: ZA 3.2, ZA 3.4 acc. to EN 1090-1:2009+A1:2011, Annex ZA
the characteristics declared on the basis of the manufacturer's declaration:
Initial Type Testing (ITT)

placed on the market under the name or trade mark of:

Manufacturer: **Andrzej Malicki Usługi Spawalnictwa Spółka Komandytowa
ul. Tęczowa 12, 71-823 Szczecin, 73-110 Stargard, Poland**

and produced in manufacturing plant(s):

**Andrzej Malicki Usługi Spawalnictwa Spółka Komandytowa
ul. Nehringa 73, 71-836 Szczecin, Poland**

Confirmation: **This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)**

EN 1090-1:2009+A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

Period of validity: This certificate was first issued on 14.06.2021 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Place, issue date Katowice, 22.05.2023

Next surveillance date: until 31.03.2025, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38, 40-599 Katowice
NOTIFIED BODY No 2827



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl



D. Bartecki
Dominik Bartecki
Director of the Certification Centre



WELDING CERTIFICATE

TTP-PW01-1-0789-0121.21.02

in compliance with EN 1090-1:2009+A1:2011 Tab. B.1
issued for:

Manufacturer: **ANDRZEJ MALICKI USŁUGI SPAWALNICZE SPÓŁKA KOMANDYTOWA**
ul. Tęczowa 12, 71-823 Szczecin, Poland

Manufacturing facility(ies): **ANDRZEJ MALICKI USŁUGI SPAWALNICZE SPÓŁKA KOMANDYTOWA**
ul. Nehringa 73, 71-836 Szczecin, Poland

Technical specification and execution class: Manufacture structural elements in Execution Classes up to EXC 3,
according to the requirements of EN 1090-2:2008+A1:2011 / EN 1090-2:2018

Welding Process(es): 111 – Manual metal arc welding (metal arc welding with covered electrode)
(Reference no. Acc. to EN ISO 4063) 135 – MAG welding with solid wire electrode
135+136 – MAG welding with solid wire electrode+MAG welding with flux cored electrode
136 – MAG welding with flux cored electrode

Parent Material(s): Material-Group 1.1, 1.2 Acc. to ISO/TR 15608;
(Acc. to ISO/TR 15608)

Responsible welding coordinator: **Paweł Nowakowski, IWE**
(first name, surname, qualification)

Deputy: ---
(first name, surname, qualification)

Entitlements to weld: In the scope of manufacturing of the products listed above, the Manufacturer has implemented
and applies the requirements of the EN ISO 3834-2 standard.

Other processes used in accordance with the above specification: Automatic thermal cutting, mechanical cutting, flame straightening, punching holes, drilling
or reaming holes, mechanical fastening (bolting).

Begin of validity: Katowice, 22.05.2023
(place and issue date)

Period of validity: This welding certificate will remain valid under condition there is no change occurs as
described in point B.4.1 of EN 1090-1:2009+A1:2011 and that the Factory Production Control
certificate covering the above scope has not been suspended or withdrawn by the Notified
Body.

Remarks: ---



D. Barto
Dominik Barto
Director of the Certification Centre

Certificate holder	Andrzej Malicki Usługi Spawalnicze Spółka Komandytowa ul. Tęczowa 12, 71-823 Szczecin, Poland
Welding location (production)	Andrzej Malicki Usługi Spawalnicze Spółka Komandytowa ul. Nehringa 73, 71-836 Szczecin, Poland
Scope of application and products	Production of structural metal products.
The welding methods used (according to EN ISO 4063)	111 – Manual metal arc welding (metal arc welding with covered electrode) 135 – MAG welding with solid wire electrode 135+136 – MAG welding with solid wire electrode + MAG welding with flux cored electrode 136 – MAG welding with flux cored electrode
The base materials used (groups according to ISO/TR 15608)	1.1, 1.2
Characteristics of products	Length up to 22,0 m Material thickness up to 50,0 mm Pipe diameters from 38,0 mm Range of wall thicknesses from 3,0 to 16,0 mm
Welding supervisor	Paweł Nowakowski, IWE Deputy: ---
Supervision of non-destructive testing	Paweł Nowakowski, VT2 Deputy: ---
Remarks:	This certification was granted in accordance with the certification program PW 02 01.03.2019.

Katowice 22.05.2023



Dominik Bartecki
Director of the Certification Centre